

**BUREAU VERITAS**  
Certification



**B.L.M. S.r.l.**

**Head Office:**

**Via Rossini, 13 - 20851 LISSONE (MB) – ITALY**

**Operative Site:**

**Via per Uboldo, 48 - 21040 GERENZANO (VA) – ITALY**

*Bureau Veritas Italia spa certifies that the  
above-mentioned organisation has been audited and found to be compliant  
with the requirements of the standard*

## **UNI EN ISO 3834-2:2021**

*Scope of certification*

**Operations of arc welding, weld overlay and non-destructive testing on  
components for petrochemical industry**

**EA Sector(s): 17**

**Certification cycle start date: 26<sup>th</sup> May 2025**

**Subject to the continued satisfactory maintenance,  
this certificate is valid until: 29<sup>th</sup> May 2028**

**Original certification date: 15<sup>th</sup> July 2013**

**Certificate No. IT266714**

**Rev.5 date: 26<sup>th</sup> May 2025**

**Scheme Technical Manager**



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*Certification body address: Bureau Veritas Italia spa, Viale Monza, 347, 20126 Milan, Italy*

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Further clarifications regarding the scope of this certificate and the applicability of the  
management system requirements may be obtained by consulting the organization.  
To check this certificate validity please refer to the website [www.bureauveritas.it](http://www.bureauveritas.it)



Annex 1/1 to Certificate  
Bureau Veritas Italia S.p.A.

N° IT266714 issued on 26/05/2025

Awarded to:

**B.L.M. S.r.l.**

HEAD OFFICE:

Via Rossini, 13 - 20851 LISSONE (MB) – ITALY

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**Welding and allied processes**

<b>Welding Processes</b> <i>According to ISO 4063</i>	<b>Parent Material Groups</b> <i>According to CEN ISO/TR 15608</i>
111	1.1, 1.2, 1.3, 3.1, 8.1, 10.1, 10.2, 11.1
121	1.1, 1.2, 1.3, 3.1, 3.2, 8.1, 11.1
141	1.1, 1.2, 1.3, 3.1, 3.2, 8.1, 10.1, 10.2, 11.1

<b>ASME IX – Alternative standard with reference to EN ISO 3834-5</b>	
<b>Welding Processes</b> <i>According to ASME IX</i>	<b>Parent Material Groups</b> <i>According to ASME IX</i>
SMAW	P.No 1, 5A, 5B, 8, 9B, 10H, 15E
SAW	P.No 1, 4, 5A, 5B, 8, 9B, 10H, 15E
GMAW	P.No 1, 6, 8, 9B, 10H, 11A, 43
GTAW	P.No 1, 3, 4, 5A, 5B, 6, 8, 9B, 10H, 11A, 15E, 35, 42, 43, 49

**Responsible Welding Coordinator**

<b>Name</b>	<b>Qualification</b>	<b>Level</b>
Eng. Paolo Moltrasio	IWE	Comprehensive



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FABIO PES – Scheme Technical Manager

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